

**Drehmomente**  
Sicheres Arbeiten  
mit OERTLI  
Spannsystemen

**Räumer**



M4, T15 = 4 Nm | TB851034  
M5, T15 = 4 Nm | TB851007  
M5, T20 = 6 Nm | TA851051  
M6, T25 = 10 Nm | TB851013  
M6, T20 = 6.5 Nm  
M6, T30 = 10 Nm

**Räumer  
mit Kippbacken**



M6, T15 = 6 Nm | TA851549  
M6, ISK 3.0 = 4 Nm

**Räumer  
mit Keilbacken**



M4, T15 = 4 Nm  
M5, T25 = 6.5 Nm

**Räumer mit  
kleinen Kippbacken**



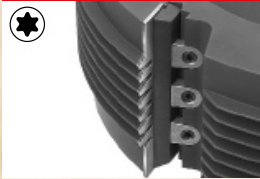
M5, T20 = 4 Nm

**CAT  
Schneidensysteme**



M6, T15 = 6 Nm | TB851016

**PUR!  
Schneidensysteme**



M6, T15 = 6.5 Nm | TA851341

**Profil-Schneidensystem  
ohne Stützplatte**



M6, T15 = 6 Nm | TA851590  
M6, ISK 3.0 = 4 Nm  
M8, ISK 4.0 = 8 Nm  
M5, ISK 2.5 = 2 Nm

**Profil-Schneidensystem  
mit Stützplatte (PSMS)**



M6, ISK 3.0 = 6 Nm | TA851419  
M8, ISK 4.0 = 8 Nm | TA851420  
M6, ISK 3.0 = 4 Nm

**PROFI-VIT**



M6, ISK 3.0 = 6 Nm | TA851419  
M8, ISK 4.0 = 8 Nm | TA851421  
M6, ISK 3.0 = 4 Nm

**WIN!-  
Schneidensystem**



M5, T10 = 3.5 Nm | TA851340  
M6, T15 = 6.5 Nm | TA851341  
M6, T25 = 6.5 Nm | TB851013  
M6, ISK 4.0 = 6.5 Nm  
M6, T20 = 6.5 Nm

**Vorschneider**



M5, T15 = 4 Nm | TA851032 L11  
M5, T15 = 4 Nm | TA851046 L15  
M5, T15 = 4 Nm | TA851038 L6.3  
M5, T15 = 4 Nm | TA851039 L12  
M5, T10 = 4 Nm  
M5, T20 = 4 Nm  
M5, T25 = 4 Nm

**Vierkantmesser**



M4, T15 = 4 Nm | TA851074 L10  
M4, T15 = 4 Nm | TA851075 L12  
M4, T15 = 4 Nm | TA851077 L16  
M4, T15 = 4 Nm | TA851076 L19  
M4, T15 = 4 Nm | TA851078 L22  
M4, T20 = 4 Nm

**PROTECT**



M4, T15 = 4 Nm | TA851077 L16  
M4, T15 = 4 Nm | TA851076 L19  
M4, T15 = 4 Nm | TA851078 L22  
M4, T20 = 4 Nm

**Abrund- und  
Fasmesser**



M6, T15 = 4 Nm | TA851020 L12  
M6, T15 = 4 Nm | TA851023 L9  
M6, T15 = 4 Nm | TA851060 L13  
M6, T20 = 4 Nm

**Abrund-  
Schneidensystem**



M6, T15 = 6 Nm | TA851549  
M6, ISK 3.0 = 4 Nm

**Doppelabrunder**



M5, T15 = 4 Nm | TA851017 L11  
M5, T15 = 4 Nm | TA851045 L15

**TOP-FIT**



Excenter ø 19 mm  
ISK 5.0 = 4 Nm | TA851184

**Exzenter-Systeme**



Excenter ø 14 mm  
ISK 4.0 = 4 Nm | TA851179

### TOP-FIT-Nutmesser



M5, T20 = 6 Nm | TA851062 L6.3  
 M5, T25 = 6 Nm | TB851002 L8  
*M5, T20 = 6.5 Nm*

### Nutmesser



M6, ISK 4.0 = 8 Nm | TA851098 L8  
 M6, ISK 4.0 = 8 Nm | TA851099 L10  
 M6, ISK 4.0 = 8 Nm | TA851100 L12  
 M6, ISK 4.0 = 8 Nm | TA851101 L16

### CASTOR



M5, T15 = 4 Nm | TA851040  
 M5, T15 = 4 Nm | TB851037  
 M5, T25 = 4 Nm | TA851027

### Hohlkehlmessersystem



M5, ISK 2.5 = 2 Nm | TA851065

### Sägeflansch



M6, T15 = 4 Nm | TA851023  
 M6, T15 = 4 Nm | TA851060  
 M8, T45 = 20 Nm | TA851000  
*M6, ISK 4 = 4 Nm*

### Hobelmesserköpfe



Vierkantkopfschraube  
 M8, SW 10 = 20 Nm | TA851209  
 M10, SW 14 = 25 Nm | TA851208

### Hobelmesserköpfe



M12, ISK 6.0 | TA851609  
 Alu Körper = 25 Nm  
 Stahl Körper = 40 Nm

### Rillennesserköpfe



M10, ISK 5.0 = 25 Nm | TA851493

### Keilzinkenfräser



M6, ISK 3.0 = 6 Nm | TA851536 L25  
 M8, ISK 3.0 = 10 Nm | TA851505 L30

### Ziernuten Profilmesserkopf



Spezialschlüssel  
 ER20 mini 35 Nm | TA689110

### Büchsen



Fräuserspannung auf Büchse  
 M6, ISK 5.0 = 10 Nm

### Wellen mit einer Schraube



M8, T45 = 20 Nm | TB851031 L50  
*M8, T45 = 20 Nm*  
*M8, T45 = 20 Nm*  
*M8, ISK 5.0 = 15 Nm*

### Wellen mit mehreren Schrauben



M8, T45 = 20 Nm | TB851005  
 M10, ISK 8.0 = 50 Nm | TB851033  
 M6, T25 = 10 Nm | TB851013  
*M6, T20 = 6.5 Nm*  
*M6, T30 = 10 Nm*

### Hydrodehnspannfutter



ISK 4 = 10 Nm  
 ISK 6 = 10 Nm

### Kurzbohrfutter



ISK 6 = 10 Nm

### SINO Spannfutter



Spezialschlüssel  
 100 Nm

### Spannfutter



M12, ISK6 = 35 Nm  
 M14, ISK6 = 40 Nm  
 M16, ISK8 = 45 Nm

### Spannzangenfutter



Spanndurchmesser / Nm  
 Ø 1.0 - 3.5 = 45 Nm  
 Ø 4.0 - 7.5 = 60 Nm  
 Ø 8.0 - 11.5 = 90 Nm  
 Ø 12.0 - 17.5 = 120 Nm  
 Ø ab 18.0 = 150 Nm

Fett markiert: aktuelle Schrauben | Kursiv markiert: alte, abgelöste Schrauben

★ = Torx (T) ● = Innensechskant (ISK) ◻ = Vierkant L = Länge SW = Schlüsselweite

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