


**Drehmomente**  
Sicheres Arbeiten  
mit OERTLI  
Spannsystemen

**Räumer**




M4, T15 = 4 Nm	TB851034
M5, T15 = 4 Nm	TB851007
M5, T20 = 6 Nm	TA851051
M6, T25 = 10 Nm	TB851013
<i>M6, T20 = 6.5 Nm</i>	
<i>M6, T30 = 10 Nm</i>	

**Räumer mit Kippbacken**



M6, T15 = 6 Nm	TA851549
<i>M6, ISK 3.0 = 4 Nm</i>	

**Räumer mit Keilbacken**



M4, T15 = 4 Nm	
M5, T25 = 6.5 Nm	

**Räumer mit kleinen Kippbacken**



M5, T20 = 4 Nm	
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**CAT Schneidensysteme**



M6, T15 = 6 Nm	TB851016
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**PUR!**



M6, T15 = 6.5 Nm	TA851341
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**Profil-Schneidensystem ohne Stützplatte**




M6, T15 = 6 Nm	TA851590
<i>M6, ISK 3.0 = 4 Nm</i>	
<i>M8, ISK 4.0 = 8 Nm</i>	
<i>M5, ISK 2.5 = 2 Nm</i>	

**Profil-Schneidensystem mit Stützplatte (PSMS)**




M6, T15 = 6 Nm	TA851590
M6, ISK 3.0 = 4 Nm	TA851419
M8, ISK 4.0 = 8 Nm	TA851420
<i>M6, ISK 3.0 = 4 Nm</i>	

**PROFI-VIT**




M6, T15 = 4 Nm	TA851590
M6, ISK 3.0 = 4 Nm	TA851419
M8, ISK 4.0 = 8 Nm	TA851421
<i>M6, ISK 3.0 = 4 Nm</i>	

**WIN!- Schneidensystem**




M5, T10 = 3.5 Nm	TA851340
M6, T15 = 6.5 Nm	TA851341
M6, T25 = 6.5 Nm	TB851013
<i>M6, ISK 4.0 = 6.5 Nm</i>	
<i>M6, T20 = 6.5 Nm</i>	

**Vorschneider**



M5, T15 = 4 Nm	TA851032 L11
M5, T15 = 4 Nm	TA851046 L15
M5, T15 = 4 Nm	TA851038 L6.3
M5, T15 = 4 Nm	TA851039 L12
<i>M5, T10 = 4 Nm</i>	
<i>M5, T20 = 4 Nm</i>	
<i>M5, T25 = 4 Nm</i>	

**Vierkantmesser**




M4, T15 = 4 Nm	TA851074 L10
M4, T15 = 4 Nm	TA851075 L12
M4, T15 = 4 Nm	TA851077 L16
M4, T15 = 4 Nm	TA851076 L19
M4, T15 = 4 Nm	TA851078 L22
<i>M4, T15 = 4 Nm</i>	
<i>M4, T20 = 4 Nm</i>	

**PROTECT**



M4, T15 = 4 Nm	TA851077 L16
M4, T15 = 4 Nm	TA851076 L19
M4, T15 = 4 Nm	TA851078 L22
<i>M4, T15 = 4 Nm</i>	
<i>M4, T20 = 4 Nm</i>	

**Abrund- und Fasmesser**




M6, T15 = 4 Nm	TA851020 L12
M6, T15 = 4 Nm	TA851023 L9
M6, T15 = 4 Nm	TA851060 L13
<i>M6, T20 = 4 Nm</i>	

**Abrund-Schneidensystem**



M6, T15 = 6 Nm	TA851549
<i>M6, ISK 3.0 = 4 Nm</i>	

**Doppelabrunder**




M5, T15 = 4 Nm	TA851017 L11
M5, T15 = 4 Nm	TA851045 L15

**TOP-FIT**






Excenter ø 19 mm	
ISK 5.0 = 4 Nm	TA851184

**Exzenter-Systeme**



Excenter ø 14 mm	
ISK 4.0 = 4 Nm	TA851179

Fett markiert: aktuelle Schrauben | Kursiv markiert: alte, abgelöste Schrauben  
 = Torx (T)  
 = Innensechskant (ISK)  
 = Vierkant



### TOP-FIT-Nutmesser



M5, T20 = 6 Nm | TA851062 L6.3  
 M5, T25 = 6 Nm | TB851002 L8  
 M5, T20 = 6.5 Nm

### Nutmesser



M6, ISK 4.0 = 8 Nm | TA851098

### CASTOR Sprint / Finish / Classic



M5, T15 = 4 Nm | TA851040  
 M5, T25 = 4 Nm

### CASTOR



M5, T25 = 4 Nm | TA851027

### Hohlkehlmessersystem



M5, ISK 2.5 = 2 Nm | TA851065

### Sägeflansch



M6, T15 = 4 Nm | TA851023  
 M6, T15 = 4 Nm | TA851060  
 M6, ISK 4 = 4 Nm

### Hobelmesserköpfe



Vierkantkopfschraube  
 M8, SW 10 = 20 Nm | TA851209  
 M10, SW 14 = 25 Nm | TA851208

### Hobelmesserköpfe



M12, ISK 6.0 = | TA851609  
 Alu = 25 Nm  
 Stahl = 40 Nm

### Rillennesserköpfe



M10, ISK 5.0 = 25 Nm | TA851493

### Keilzinkenfräser



M6, ISK 3.0 = 6 Nm | TA851536 L25  
 M8, ISK 3.0 = 10 Nm | TA851505 L30

### Büchsen



Fräuserspannung auf Büchse  
 M6, ISK 5.0 = 10 Nm  
 siehe Normbl. C40000001

### Wellen mit DKN



M8, T45 = 20 Nm | TB851031 L50  
 M8, T45 = 20 Nm  
 M8, T45 = 20 Nm  
 M8, ISK 5.0 = 15 Nm

### Power Lock



M6, T25 = 10 Nm | TB851013  
 M6, T20 = 6.5 Nm  
 M6, T30 = 10 Nm

### HSK-Wellen



M8, T45 = 20 Nm | TB851005  
 M6, T30 = 10 Nm  
 M6, T20 = 6.5 Nm

### HSK-Wellen



M10, ISK 8.0 = 50 Nm | TB851033

### Drehmoment-Schlüsselsatz



3.2 - 16 Nm

Torx T15 / T20 / T30

ISK 4.0 / 5.0

1 - 5 Nm

Torx T10 / T15 / T25

ISK 3.0 / 4.0 / 5.0

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